Date:

Friday, 9/21/2007 1:19:11 PM

User:

Kim Johnston

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Estimate Number

Type

Job Number : 34828 : 12716

P.O. Number

: HA

This Issue

: 9/21/2007 S.O. No. : 1) A

: Est RevA

: NC

Prsht Rev. : 9/21/2007 First Issue

: 33659 Previous Run

Written By Checked & Approved By

Comment

New Issue 07-02-14 JLM

: SMALL /MED FAB

Drawing Name

Part Number **Drawing Number**

Material

Due Date

: D353635 · D3536 REV A

: GASKET

Project Number **Drawing Revision**

: N/A : A

:NA : 9/28/2007

Qty:

Each

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

NEOPRENE SHEET 0.063

1.0

MNEO60S063



Comment: Qty.: 0.6507 sf(s)/Unit

21.4731 Total: 19.5206 sf(s)

NEOPRENE SHEET 0.063

Batch:

2.0

WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3536

Dwg Rev: R Prog Rev:

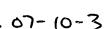
B 07-10-3

2-Deburr if necessary

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



B 07-10-3



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:



courts

Dart Aerospace Ltd W/O: **WORK ORDER CHANGES** Approval Chief Eng / Prod Mgr Approval QC Inspector DATE **STEP** PROCEDURE CHANGE By Qty Date Fault Category: _____ NCR: Yes No DQA: Date: 71/6/64 Part No: PAR #: QA: N/C Closed: ____ Date: ____ WORK ORDER NON-CONFORMANCE (NCR) NCR: **Corrective Action** Section B **Description of NC** Verification Approval QC Inspector **Approval** DATE STEP Sign & Initial **Action Description** Section A Chief Eng Section C Chief Eng **Date** Chief Eng

NOTE: Date & initial all entries

Date:

Friday, 9/21/2007 1:19:11 PM

User:

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 34828

Part Number: D353635

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Dart Aerospace	Ltd

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W/O:			,	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	ORK ORDER CHANG	ES		······································		
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Part No):		PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	A:	Date:	
						QA:	N/C Close	d:	_ Date: _	
NCR:				WORK ORD	R NON-CONFORMA	ANCE (NC	R)			
DATE	STEP	Des	scription of NC		Corrective Action Secti		Verifi	cation	Approval	Approva
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	34828
Description: Gasket	Part Number:	D3536-35
Inspection Dwg: D3536 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

						
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
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19.75	+/-0.030	19.75	<u>م</u> د			
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14.25	+/-0.030	14.25	×			
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Measured by:	tB	Audited by:	8	Prototype Approval:	N/A
Date:	07-10-3	Date:	Hale3	Date:	N/A

Rev	Date	Change	Revised by	Approyed
Α	07.03.14	New Issue	KJ/JLM	Chil
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D3536

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ISSUE

GASKET

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D3536-11 GASKET

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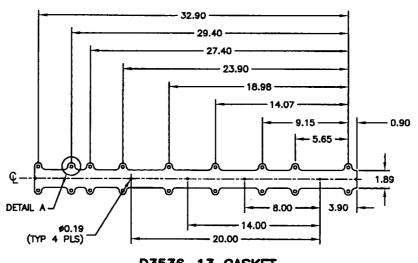
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2) FINISH: NONE
3) PART IS SYMMETRICAL ABOUT &
4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

5) ALL DIMENSIONS ARE IN INCHES

IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER

7) SEE PAGE 6 FOR DETAILS AND SECTION



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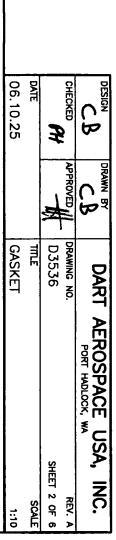
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D3536-21 GASKET

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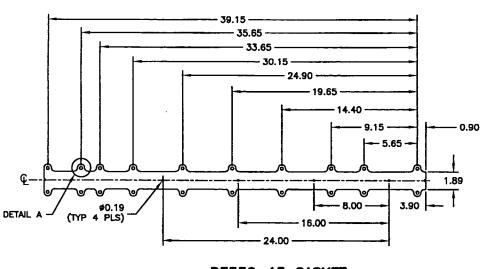
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DETAIL A

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3) PART IS SYMMETRICAL ABOUT ©
4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
5) ALL DIMENSIONS ARE IN INCHES
6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER

MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)

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7) SEE PAGE 6 FOR DETAILS AND SECTION

DATE 06.10.25 CHECKED B 3 APPROVED GASKET D3536 DRAWING NO. DART **AEROSPACE**

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52.85 0 - 48.20 · 7.02.12 28.53 -23.14 17.75 9.50 -DETAIL A 2.00 1.89 - 6.00 0.90 - 16.00 ≠0.19 (TYP 6 PLS) 24.00 32.00 39.00 48.00

D3536-23 GASKET

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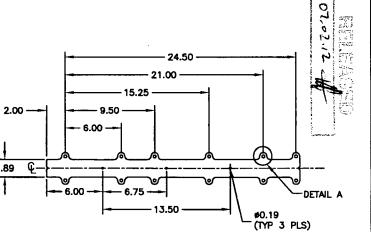
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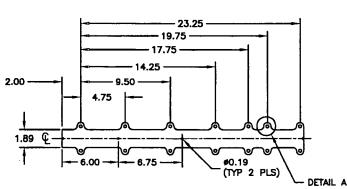
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- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE 3) PART IS SYMM
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- 5) ALL DIMENSIONS ARE IN INCHES
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- 7) SEE PAGE 6 FOR DETAILS AND SECTION



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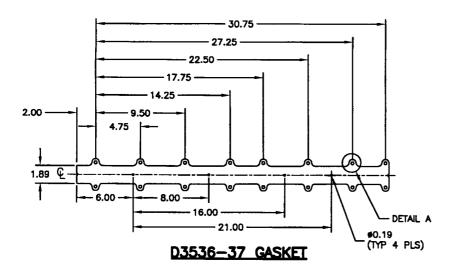
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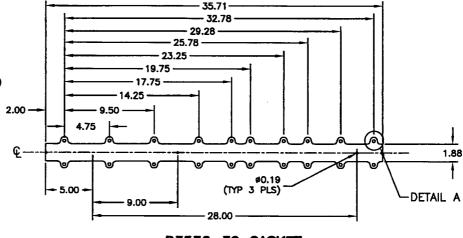
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5) ALL DIMENSIONS ARE IN INCHES
6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER

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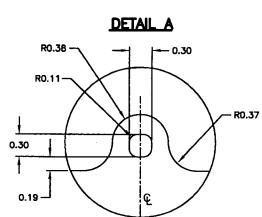
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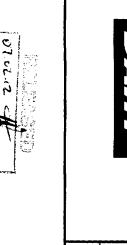
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6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER

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WORK ORDER NO. 34838





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